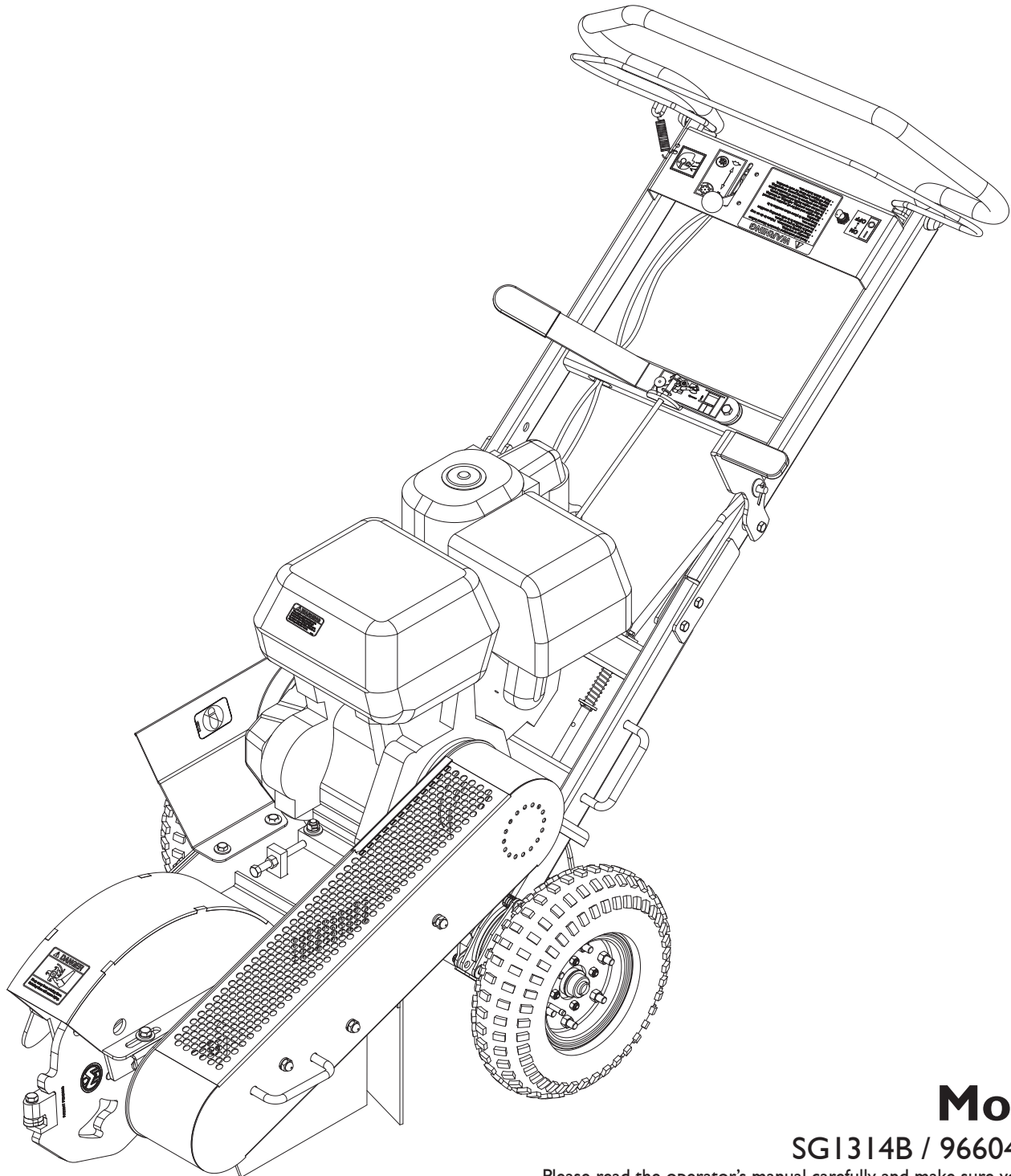




BLUEBIRD

Parts Manual



Model

SG1314B / 966042801

Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

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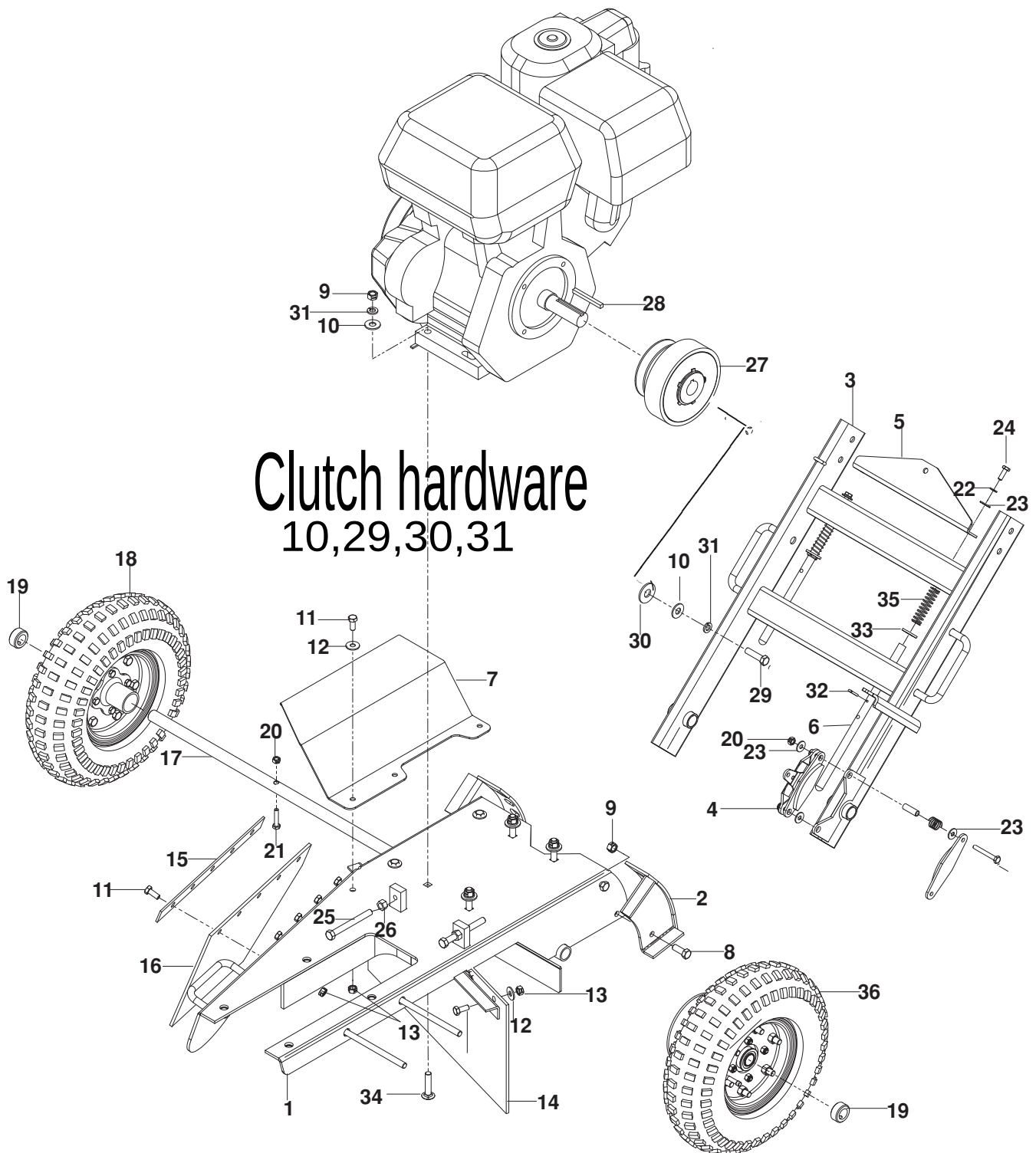
BELT GUARD & PULLEY 8

COVER & BLADE 10

DECALS..... 12

NOTE: ALL FASTENERS ARE GRADE 5 UNLESS OTHERWISE SPECIFIED.

FRAME



ITEM	PART NO.	QTY.	DESCRIPTION
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ITEM	PART NO.	QTY.	DESCRIPTION
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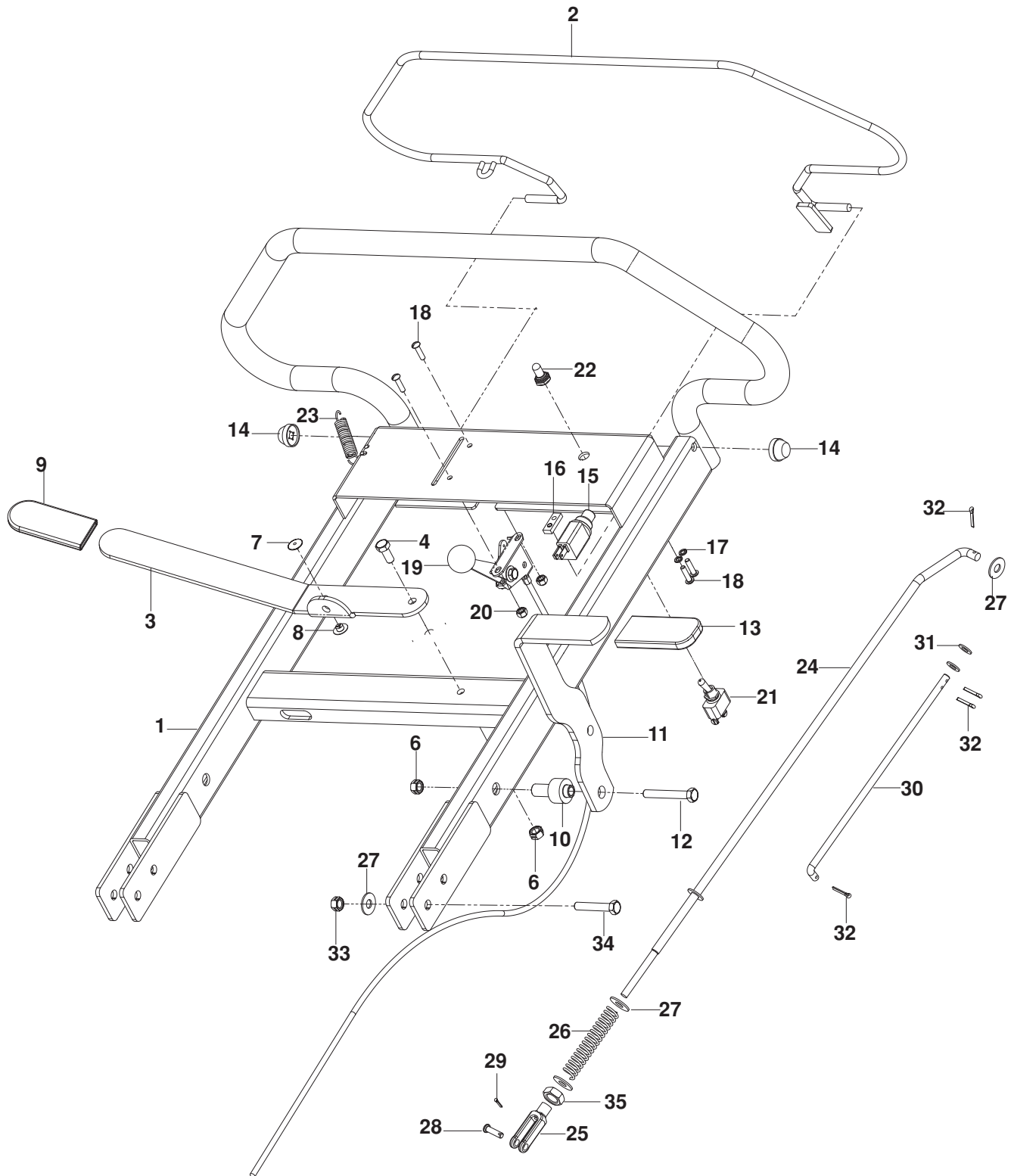
NOT SHOWN

FOR NORAM CLUTCH

539110762 ...1 KIT. SNAP RINGS & BRGS

5

HANDLE & CONTROLS

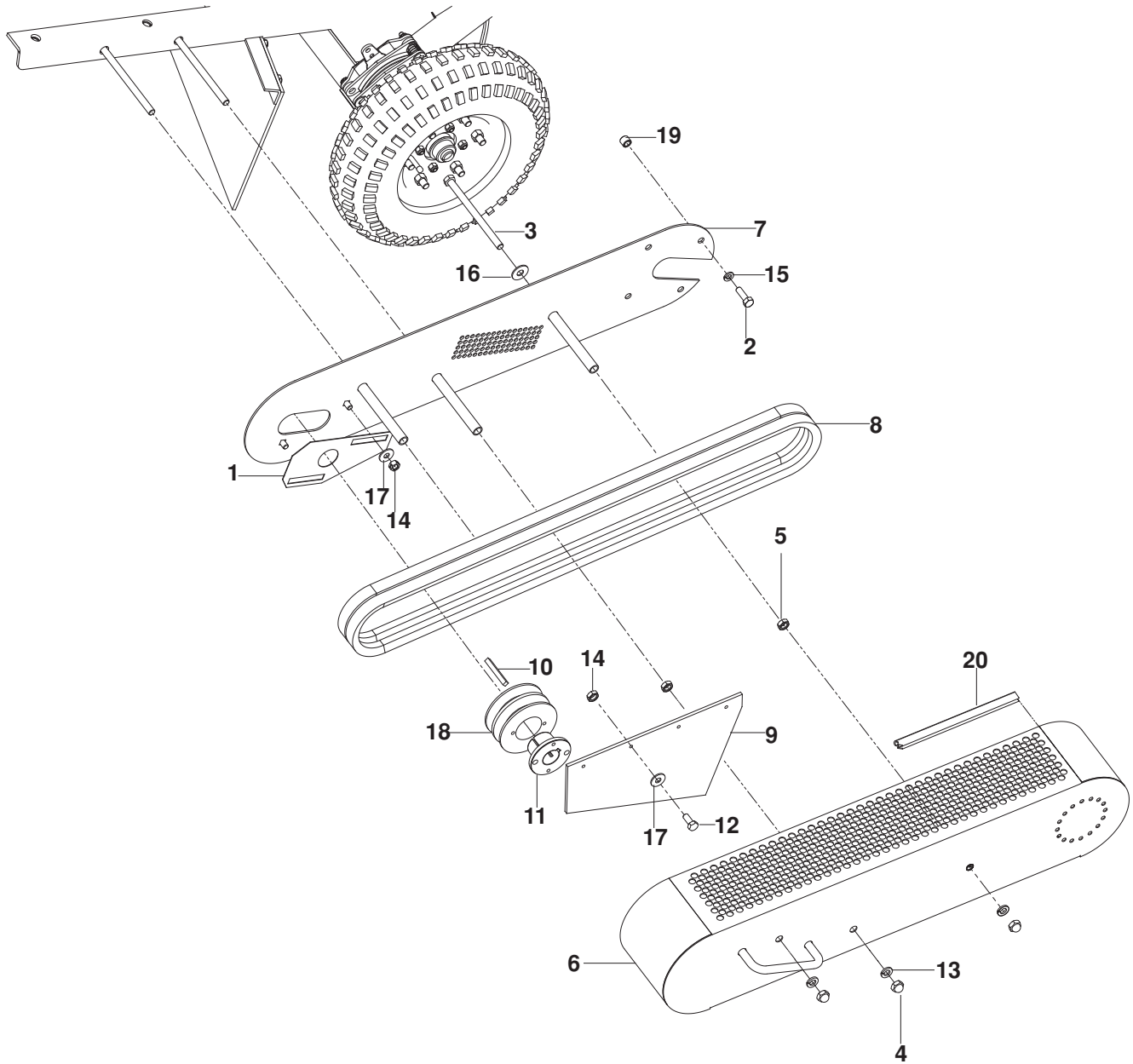


HANDLE & CONTROLS

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576496201....	1	HANDLE	19..	539020023....	1	THROTTLE CNTRL w/ KNOB
2..	576224801	1	BAIL	20..	539976977....	2	NUT #10-24 NYLOC
3..	539108647....	1	HANDLE, POSITION ADJ	21..	539020209....	1	SWITCH, TOGGLE
4..	539976934....	1	HCS $\frac{5}{16}$ -18 x $\frac{3}{4}$	22..	539020041....	1	BOOT, TOGGLE SWITCH
				23..	540020035....	1	SPRING
6..	539990184....	2	NUT $\frac{5}{16}$ -18 CNTRLK	24..	539108992....	1	ROD, PARK BRAKE
7..	539109089....	1	RIVET, SNAP, MALE	25..	539976481....	1	YOKE, $\frac{5}{16}$
8..	539109090....	1	RIVET, SNAP, FEMALE	26..	539100102....	1	SPRING
9..	539110865....	1	GRIP	27..	539990517....	7	WASHER $\frac{3}{8}$ FLAT STD
10..	539109279....	1	BUSHING, STEP $\frac{3}{4}$ ID	28..	539108975....	1	PIN, CLEVIS $\frac{1}{4}$ x $\frac{7}{8}$
11..	539108995....	1	HANDLE, WHEEL BRAKE	29..	539976988....	1	HAIRPIN COTTER
12..	539976938....	1	HCS $\frac{5}{16}$ -18 x $2\frac{1}{4}$	30..	539108648....	1	ROD
13..	539108996....	1	GRIP, PARK BRAKE	31..	539990188....	2	WASHER $\frac{5}{16}$ SAE
14..	539108792....	2	NUT $\frac{5}{16}$ PUSH CAP	32..	539990365....	4	PIN, COTTER $\frac{1}{8}$ x $\frac{3}{4}$
15..	539020017....	1	SWITCH, NC	33..	539990546....	4	NUT $\frac{3}{8}$ -16 CNTRLK
16..	539102678....	1	PLATE, TAPPED	34..	539990588....	4	HCS $\frac{3}{8}$ -16 x 2
17..	539107360....	2	LOCKWASHER #10	35..	539110943....	1	NUT $\frac{5}{16}$ -24 NYLOC
18..	539108535....	4	SCREW #10-24 x $\frac{3}{4}$				NOT SHOWN

539109298 ... 1 WIRE HARNESS console

BELT GUARD & PULLEY



BELT GUARD & PULLEY

ITEM PART NO. QTY. DESCRIPTION

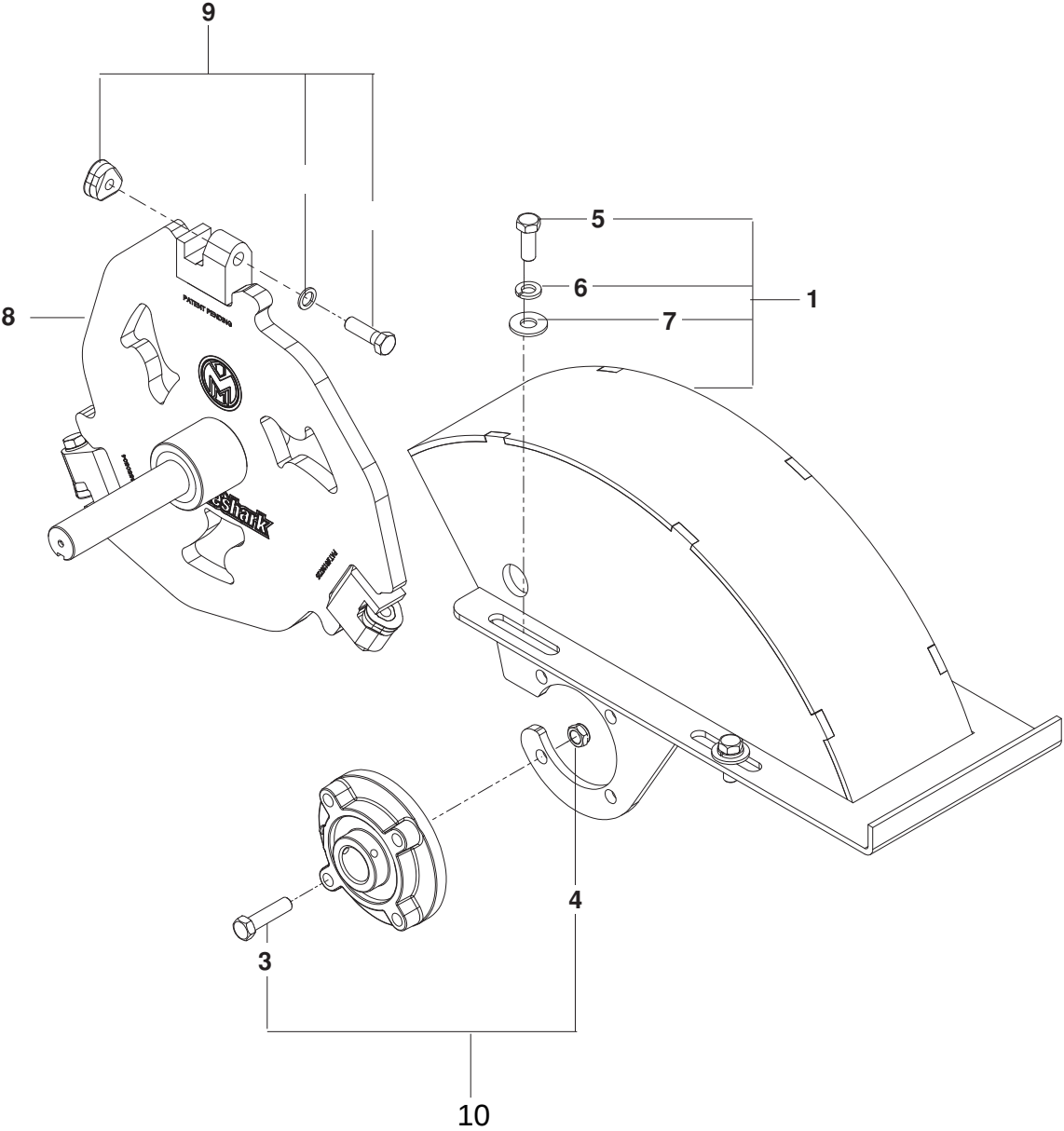
1.. 539108213....1 PLATE COVER
 2.. 539108398....4 HCS $\frac{5}{16}$ -24 x 1
 3.. 539108505....1 HCS $\frac{3}{4}$ -16 x $5\frac{1}{2}$
 4.. 539108746....3 NUT $\frac{3}{8}$ -16 ACORN
 5.. 539109332....3 NUT $\frac{3}{8}$ -16 JAM
 6.. 576224701 ...1 COVER, BELT,
 7.. 576225101....1 BACK PLATE, BELT GUARD
 8.. 539200751....1 BELT, MATCHED SET OF 2
 9.. 539020089....1 DEFLECTOR, LEFT SIDE

ITEM PART NO. QTY. DESCRIPTION

10.. 539910210....1 KEY, $\frac{1}{4}$ SQ x 2
 11.. 539923381....1 BUSHING, TAPERLOCK
 12.. 539976934....4 HCS $\frac{5}{16}$ -18 x $\frac{3}{4}$
 13.. 539990118....3 WASHER $\frac{3}{8}$ SPLIT LK
 14.. 539990184....6 NUT $\frac{5}{16}$ -18 CNTRLK
 15.. 539990187....4 WASHER $\frac{5}{16}$ SLW
 16.. 539990517....1 WASHER $\frac{3}{8}$ FLAT STD
 17.. 539990692....6 WASHER $\frac{5}{16}$
 18.. 539111142....1 PULLEY, TAPERLOCK
 19.. 539102827....1 SPACER, PULLEY
 20.. 539112294....1 TRIM, FLEX

COVER & BLADE

EACH COMPLETE TOOTH SET INCLUDES 3 EACH-TEETH,BOLTS WASHERS

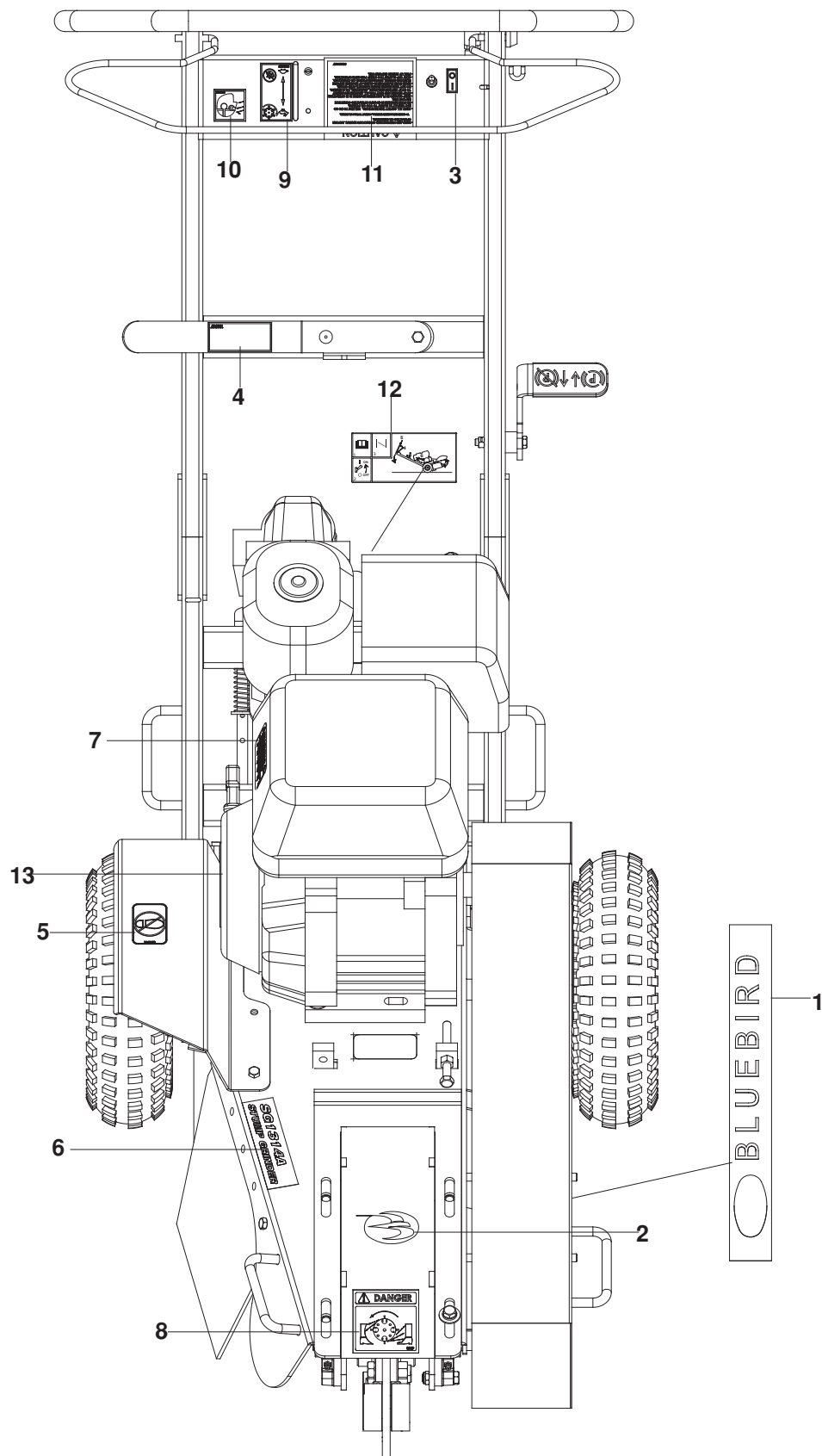


COVER & BLADE

ITEM	PART NO.	QTY.	DESCRIPTION
1..	576497201....1	1	SHROUD
3..	539990655....8	8	HCS $\frac{3}{8}$ -16 x 1½
4..	539200282....8	8	NUT, $\frac{3}{8}$ -16, JAM NYLOC
5..	539990563....4	4	HCS $\frac{3}{8}$ -16 x 1
6..	539990118....4	4	WASHER $\frac{3}{8}$ SPLIT LK
7..	539990517....4	4	WASHER $\frac{3}{8}$ FLAT STD
8..	525435201....1	1	CUTTING WHEEL, ASSY

ITEM	PART NO.	QTY.	DESCRIPTION
9..	525435301....1	3	TEETH BLTS/WSHR (STD)
	525435302 ... 1	3	TEETH BLTS/WS(SAND/CLAY)
	525435303 ... 1	3	TEETH BLTS/WSHR(ROCK)
10.	539020226.... 2....		BEARING KIT

DECALS



DECALS

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539008338....1	1	DECAL, LOGO 15.5"
2..	539008337....1	1	DECAL, BB LOGO
3..	539200830....1	1	DECAL, ON/OFF
4..	540108987....1	1	DECAL, HANDLE ADJ
5..	539105743....1	1	DECAL, NO STEP
6..	525743501....1	1	DECAL, SG1314B
7..	539101881....1	1	DECAL, PROP 65

ITEM	PART NO.	QTY.	DESCRIPTION
8..	539008369....1	1	DECAL, DANGER FOOT
9..	539200829....1	1	DECAL, THROTTLE
10..	540200126....1	1	DECAL, EAR/EYE WARN
11..	539008318...1	1	DECAL,WARNING
12..	539110590....1	1	DECAL, OPERATION



68 S Squirrel Rd
Auburn Hills MI 48326

P/N 115 370427R M

9/14/17